



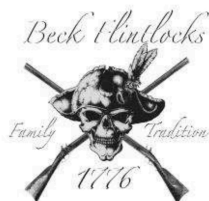
Jacobsburg Historical Society, 402 Henry Road, Nazareth PA, 18064
Official Historical Society of Bushkill Township

Pennsylvania Longrifle Apprentice Program Syllabus

All classes will begin at 9:00 AM and end at 5:00 PM

- **August 9th** - Introduction to instructors, receive all necessary parts, assign workstations, review of necessary tools, fit breach plug to barrel, begin to inlet barrel to stock.
- **August 16th** - Shaping of breach tang, inlet same to stock, locating Tennon position, cutting dovetails for Tenons, inletting Tenons into stock.
- **August 23rd** - Lock disassembly, tuning, and reassembling lock, position lock on stock start inletting lock to stock.
- **August 30th** - Finish lock inletting, Trigger location, trigger place inlet, "Buttoning up" the assembly, drilling and tapping for lock and barrel breach, pinning Tenons
- **September 13th** - Butt plate and toe plate install, Thimble and tailpipe layout and install
- **September 20th** - Fitting of nose cap, installing the trigger guard, start stock profiling
- **September 27th** - Stock profiling and ramrod fitting, install side plate
- **October 11th** - location of front and rear sight, installing same, stock profiling, proper sanding and finishing, Installing touch hole liner.
- **October 18th** - Stock finishing and browning of barrel
- **October 25th** - Final finishing and test firing of your finished Muzzleloader

Class Sponsors



Thank you to Beck Flintlocks for donating Stock finishing supplies