

**JACOBSBURG**



**Historical Society**

Location: 402 Henry Road, Nazareth PA  
Society Office 610-759-9029  
Website: [www.jacobsburghistory.com](http://www.jacobsburghistory.com)

Mailing: PO Box 345, Nazareth, PA 18064  
Email: [Jacobsburg@rcn.com](mailto:Jacobsburg@rcn.com)

**Registration Form: Build a Pennsylvania Longrifle - Gunsmith Apprentice Program**

**Location:** Early American Craft Center. Please park in lot behind the barn; follow brick walkway around to front of building.  
**Date & Time:** 9 Sundays from 12 p.m. to 5 p.m.; Spring 2019 – Starting March 3-May 5, 2019  
**Tuition:** \$950.00 plus \$25.00 individual JHS membership (membership is necessary for insurance coverage). Costs include all fees and parts which are necessary to build a basic “lock, stock and barrel” Pennsylvania Longrifle. \$250.00 deposit is due with registration. The remaining balance is due by February 15, 2019. Please make checks payable to *Jacobsburg Historical Society*.  
**Instructor:** Rocky Schreck, 610-533-9064  
**Notes:** Class size is limited to eight (8) apprentices and to individuals who have not taken the class previously. Apprentices will be admitted on a first “paid in full” basis. Deposits received after the class is full will be given the option to have their deposit held as a reservation for a spot in the next scheduled class.

**Name:** \_\_\_\_\_

**Address:** \_\_\_\_\_

\_\_\_\_\_

<b>City</b>	<b>State</b>	<b>Zip Code</b>
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**Phone:** \_\_\_\_\_ **Cell:** \_\_\_\_\_  
Area Code/Number Area Code/Number

**Email** \_\_\_\_\_

**Signature:** \_\_\_\_\_ **Left or Right Handed?** \_\_\_\_\_

- Print clearly on form; and sign both the registration form and release.
- Send completed form with check to: **Gunsmith Apprentice Program  
c/o Jacobsburg Historical Society  
P.O. Box 345  
Nazareth, PA 18064**

**RELEASE AND LIABILITY STATEMENT:**

As a condition and in consideration for acceptance into the Gunsmith Apprentice Program, sponsored by the Jacobsburg Historical Society, and with the intent to be legally bound, I agree to Indemnify and Hold Harmless, the Jacobsburg Historical Society and Rocky Schreck, from and Against any and all Loss, Damage, Claims, Demands, Actions or Causes of Action, Suits at Law or Equity, Judgments, Liability or Expenses, including Attorneys Fees for Personal Injury, Including Death, and Damages to Property, Including Loss or Destruction Thereof, Arising out of any accident or Occurrence, in or as a result of my Participation in the Program and all and any activities, procedures, instruction and acts which relate to the program.

\_\_\_\_\_  
SIGNATURE

\_\_\_\_\_  
DATE

## **Build a Pennsylvania Longrifle** **Gunsmith Apprentice Program**

- During this 9 week program, the apprentice should acquire the basic knowledge needed to build a basic Pennsylvania Longrifle.
- The class will consist of approximately 40 hours of instruction in building a longrifle under the direction of Rocky Schreck.
- Pre-carved stocks still require a great deal of work to complete, but will greatly reduce the chance of "Apprentice Apprehension Syndrome."
- Basic parts are supplied by JHS and are included in the course fee.
- Please give us advanced notice if you are a left-handed shooter.
- All students should have a working knowledge of basic hand tools as well as a set of basic tools of the trade. The following is a minimum list of tools which students may augment as they please:

### **Basic Tool List for Gunsmith Course**

*Please consult with the instructor before purchasing tools.*

"The Art of Building the Pennsylvania Longrifle" (Dixon, Ehrig, Miller)	
X-acto knife	Jeweler's Saw
10" Wood Rasp	Hacksaw
10" Bastard Cut File	Small Ball-peen Hammer
10" Smooth Cut File	3" C Clamps
6" Triangular File	Drill & Assorted Bits
6" Round (rat tail) File	10-32 and 8-32 Taps & Handle
Set of Needle Files	10" Adjustable Wrench
File Card & Chalk	Awl or Scribe
1/4" Straight Wood Chisel	No. 4 Lead Pencils
3/32" Straight Wood Chisel	6" Steel Ruler
5/16" Wood Gouge	Mainspring Vise
1/2" Cold Chisel	Sharpening Stone
Set of Screwdrivers	Small Wood or Rawhide Mallet
Combination Square	Center Punch
3/32" Pin Punch	Magnifying Visor

### **Syllabus for the Basic Gunsmithing Class:**

Gunsmith Apprentice Program

<u>Week 1</u>	Parts, Introduction & Orientation, Breeching Barrels, Shaping Tangs
<u>Week 2</u>	Sharpening Tools, Inletting Barrels
<u>Week 3</u>	Cutting Dovetails, Installing Tenons, More Barrel Inletting
<u>Week 4</u>	Disassembling Locks, Tuning & Reassembly
<u>Week 5</u>	Lock Positioning & Inletting
<u>Week 6</u>	Trigger Positioning & Inletting
<u>Week 7</u>	Drilling & Tapping Parts
<u>Week 8</u>	Installing Thimbles & Trigger Guards
<u>Week 9</u>	Ramrods, Stock Shaping, Wood Finishes

**Instructor: Rocky Schreck (Kempton, PA) 610-533-9064**